

Druty Spawalnicze

CATEGORIE	SST REFERENCE	WERKSTOFF	AFNOR	AISI/SAE	HRC / HB	FOR / POUR / FÜR
STEEL ALLOYS ALLIAGES ACIERS STAHL LEGIERUNGEN	SST-12311	1.2311	40CMD8	-	45 - 52 HRC	1.2311 / 1.2312 / 1.2343 / 1.2344 / 1.2738
	SST-12330	1.2330	34 CD 4	P20	45 - 54 HRC	P20 / 1.2330 / 34 CD 4
	SST-12343	1.2343	Z38CDV5	H11	46 - 52 HRC	Z38CDV5 / SMV3S / H11
	SST-1234307	1.2343.07	-	-	53 - 58 HRC	1.2082 / 1.2083 / 1.2162 / 1.2311 / 1.2312 1.2343 / 1.2367 / 1.2738 / 1.2842 / P20 / H13
	SST-12344	1.2344	Z40CDV5	H13	45 - 50 HRC	H13
	SST-1236702	1.2367.02	-	-	38 - 42 HRC	1.2343 / 1.2344 / 1.2606 / 1.2764 / 1.2767
	SST-1236703	1.2367.03	-	-	45 - 48 HRC	1.2343 / 1.2344 / 1.2606 / 1.2764 / 1.2767 / H12 / H13 / L6 / SKD 61 / NAK 80
	SST-12567	1.2567	Z32WCV5	H21	48 - 52 HRC	1.2343 / 1.2344 / 1.2606 / 1.2767 / A2 / H13 / H13 / L6 / SKD61 / SKD 12 / NAK 80
	SST-13348	1.3348	MSG 4-60-S	M7	57 - 62 HRC	1.3318 / 1.3343 / 1.3344 / 1.3346
	SST-14718	1.4718	Z45CS9	HW3	54 - 60 HRC	1.2080 / 1.2363 / 1.2379 / 1.2436 / 1.2601 / D2 / SKD 11
	SST-15424	1.5424	GS 6	R 80S-G	38 - 42 HRC	1.2162 / 1.2311 / 1.2312 / 1.2738 / StE 355 / 15Mo3 / 17Mn4
	SST-16313	1.6313	-	-	-	1.2713 / 1.2714 / 1.2764 / 1.2767 / St52 / St70 / StE420 / StE690
	SST-16356	1.6356	C350	6515	50 - 54 HRC	1.2709
	SST-16773	1.6773	35CND16	4337	45 HRC	35NCD16 / 819BS / 1.2767 / 1.2721
	SST-17339	1.7339	CrMo1Si	80S-B2	-	1.2162 / 1.2311 / 1.2312 / 1.2738 / 1.7218 / 1.7225 / 1.7335 / P20
	SST-17734	1.7734	15 CDV6	-	42 HRC	15CDV6 / SCVS
STAINLESS STEEL ALLOYS ALLIAGES ACIERS INOX EDELSTAHL LEGIERUNGEN	SST-14009	1.4009	Z10C14	410	150 HB	1.4000 / 1.4006 / 1.4008
	SST-14028	1.4028	Z30C13	420	45 - 52 HRC	1.4028
	SST-14115	1.4115	G Z17 Mo	-	42 - 47 HRC	1.2083 / 1.4021 / 1.4034 / 1.4122
	SST-14122	1.4122	S Fe8	-	45 HRC	1.4122 / martensitic alloys
	SST-14316	1.4316	Z38CD1601	308L	60 HRC	1.4301 / 1.4306 / 1.4541 / 1.4550 / 1.4552
	SST-14332	1.4332	Z2CN2413	309L	230 HB	1.4710 / 1.4825 / 1.4828 / 1.4878
	SST-14337	1.4337	NiCr29	312	240 HB	mixed bonds with ferritic steels Aciers ferritiques à liaisons mixtes <i>Mischverbindungen mit ferritischen Stählen</i>
	SST-14430	1.4430	W 19 12 3 L	316L	150 HB	1.4301 / 1.4306 / 1.4401 / 1.4404 / 1.4541 1.4550 / 1.4552 / 1.4571 / 1.480 / 1.4583
	SST-14455	1.4455	W 20 16 3 Mn L	316LMn	60 HRC	1.3948 / 1.4429 / 1.4435 / 1.4438 / 1.4583
	SST-14501	1.4501	S32760	F55	-	1.4410 / 1.4515 / 1.4517 / 1.4573 / 1.4593
	SST-14542	1.4542	Z6CNU17-O4	S17400	40 - 44 HRC	1.4542
	SST-14551	1.4551	W 19 9 Nb	347	215 HB	1.4301 / 1.4303 / 1.4306 / 1.4310 / 1.4541 / 1.4550 / 1.4552
	SST-14576	1.4576	G 19 12 3 Nb Si	318	-	1.4301 / 1.4306 / 1.4401 / 1.4404 / 1.4541 1.4550 / 1.4552 / 1.4571 / 1.4580 / 1.4583
	SST-24155	2.4155	WSG-NiTi3	Ni-1	-	Nickel
	SST-24602	2.4602	NiCr21Mo14W	C22	-	Hastelloy
NICKEL ALLOYS ALLIAGES NICKEL NICKEL LEGIERUNGEN	SST-24668	2.4668	NC19FeNb	N07718	40 - 44 HRC	I718
	SST-24806	2.4806	Ni6082	N06082	-	1.4876 / 2.4816
	SST-24831	2.4831	SNi6625	ERNiCrMo-3	-	2.4856
	SST-24856	2.4856	NC22FeDNb	N06625	-	I625 / I825 / I25-6Mo / IG-3
	SST-NiFe2	NiFe-2	SCNiFe-2	NiFe-Cl	-	Cast Iron / Fonte / Grauguss
COPPER ALLOYS ALLIAGES CUIVRE KUPFER LEGIERUNGEN	SST-20923	2.0923	CuAl9Ni5	CuNiAl	200 HB	Copper / Cuivre / Kupfer
	SST-21211	2.1211	CuAg1	ER Cu	60 HB	Pure copper / cuivre pur / Reinkupfer Ampcoloy
	SST-21367	2.1367	S Cu 6338	CuMnNiAl	220 HB	Al-bronzes / Ampcoloy / Cast Iron / Fonte / Grauguss
	SST-21461	2.1461	S Cu 6560	ERCuSi-A	90 HB	CuSi2Mn / CuSi3Mn
ALUMINUM ALLOYS ALLIAGES ALUMINIUM ALUMINIUM LEGIERUNGEN	SST-32245	3.2245	AlSi5	ER4043	-	AlMgSi0.5 / AlMgSi0.7 / AlMgSi1 / Cu
	SST-32384	3.2384	AlSi3.2384	A357	-	Aluminium alloys
	SST-32585	3.2585	AlSi12	ER4047	-	G-AlSi 11 / G-AlSi 12 / G-AlMg3 Si
	SST-33548	3.3548	ALG4	ER5183	-	3.3535 / 3.3547 / 3.3555 / AlMg2Mn0.8 / AlMg2.7Mn / 3.1325 / 3.2315 / 3.4335
	SST-ER4145	ER 4145	4145	A 94145	-	G-AlSi11 / G-AlSi12 / G-AlMg3 Si
TITANIUM ALLOYS ALLIAGES TITANE TITAN LEGIERUNGEN	SST-37025	3.7025	T 35	Ti grade 1	-	3.7025
	SST-37165	3.7165	TA6V	Ti grade 5	-	3.7265
STELLITE ALLOYS ALLIAGES STELLITE STELLIT LEGIERUNGEN	SST-CoCr	CoCr	Stellite	Stellite	-	Cobalt-Chrome